ENGINE NO START/HARD START

Possible Causes
DTC/PRODUCT IMPROVEMENT
BATTERY VOLTAGE
STARTING ACCESSORIES
ENGINE TIMING
FUEL SUPPLY SYSTEM
INJECTION SYSTEM
FUEL RETURN
AIR SYSTEM
OTHER VEHICLE SYSTEMS
BASE ENGINE

Always perform the Pre-Diagnostic Troubleshooting procedure before proceeding.(Refer to 28 - DTC-Based Diagnostics/MODULE, Powertrain Control (PCM) - Standard Procedure)

1. DTC/PRODUCT IMPROVEMENT

- 1. Check for any TSB's related to customer's complaint or DTC's present.
- 2. Follow appropriate guidelines in DTC troubleshooting tree or instructions in TSB.

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To 2
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2. BATTERY VOLTAGE

1. Check for low battery voltage.

Is battery voltage okay?

- No Repair low battery voltage.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- Yes Go To 3
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3. STARTING ACCESSORIES

- 1. Inspect the Ignition switch (check for proper output voltage and/or open circuit).
- 2. Inspect the Starter.
- 3. Inspect the Grid Heaters.
- 4. Inspect the Fuel Heater.

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To 4
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4. ENGINE TIMING

- 1. Inspect speed indicator ring for damaged/missing teeth.
- 2. Inspect for dirty or damaged pins at Crankshaft position sensor (CKP) or Camshaft position sensor (CMP).
- 3. Verify proper overhead adjustments.

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To 5
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5. FUEL SUPPLY SYSTEM

- 1. Verify proper fuel quality, grade and level in vehicle.
- 2. Use scan tool to monitor fuel rail pressure. If pressure does not fluctuate more then +/- 500 psi of setpoint than the fuel system is not the cause of the complaint. Proceed to step 6. If condition exist continue.
- 3. Verify proper low pressure supply to the Injection Pump by performing the "*IN-TANK FUEL LIFT PUMP FLOW TEST DIESEL" Procedure.
- 4. Use the "*HIGH PRESSURE FUEL PUMP PERFORMANCE TEST DIESEL" to check for failed fuel pump.
- 5. Perform "*CHECKING PRESSURE LIMITING VALVE ON THE FUEL DIESEL".

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To 6

6. INJECTION SYSTEM

- 1. Perform "*INJECTOR RETURN FLOW TEST". If okay go next step.
- 2. Check for correct injectors and injector shims.
- 3. Visually inspect injector wire nuts and pass through connectors for damage or corrosion.

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To 7
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7. FUEL RETURN

- 1. Check for kinked or restricted fuel return lines.
- 2. Check fuel tank venting.

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To **8**
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8. INTAKE SYSTEM

- 1. Check for inlet restriction, inspect air filter for excessive dirt/debris. Verify air intake lines are not kinked or restricted.
- 2. Check for air system leaks. Perform "*INTAKE AIR SYSTEM PRESSURE TEST DIESEL".
- 3. Inspect Turbocharger for wheel clearance and proper wastegate operation.
- 4. Check for exhaust restriction. Verify proper exhaust brake operation. Check for kinked or blocked exhaust pipes.

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To 9
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9. OTHER VEHICLE SYSTEMS

- 1. Verify proper operation of the Transmission Clutch.
- 2. Verify proper operation of the Transmission.
- 3. Verify proper operation of the Vehicle brakes (check for dragging).
- 4. Verify proper operation of the Cooling fan operation cycle time.

- 5. Verify proper operation of the Engine driven accessories.
- 6. Verify proper operation of the Accelerator pedal (restricted or out of calibration).
- 7. Verify no excess Electrical Noise.
- 8. Verify no Moisture in harness connector or corroded terminals.

Is vehicle repaired?

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
- **No** Go To 10
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10. BASE ENGINE

- 1. Inspect speed indicator ring for damaged/missing teeth.
- 2. Check for internal engine damage.

Repair Complete.

- Yes Repair complete.
 - Perform POWERTRAIN VERIFICATION TEST VER 1 (DIESEL). (Refer to 28 DTC-Based Diagnostics/ MODULE, Powertrain Control (PCM) - Standard Procedure)
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