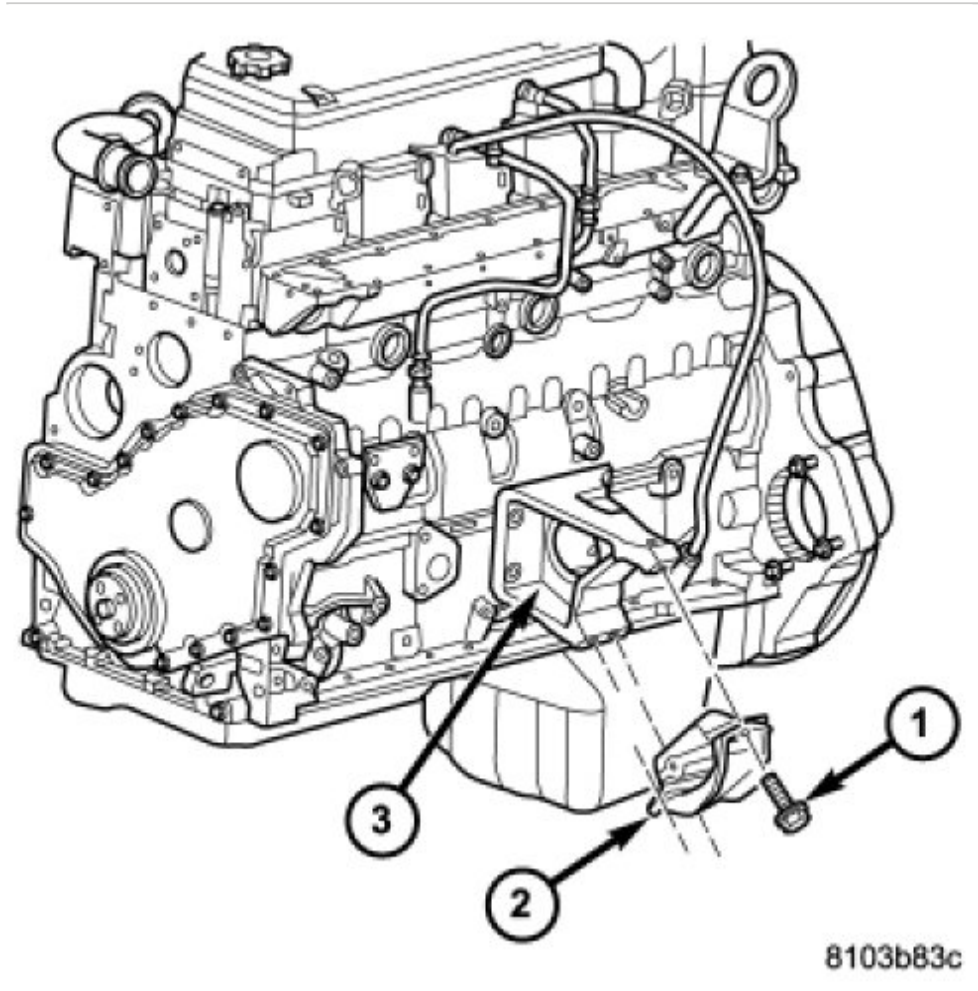


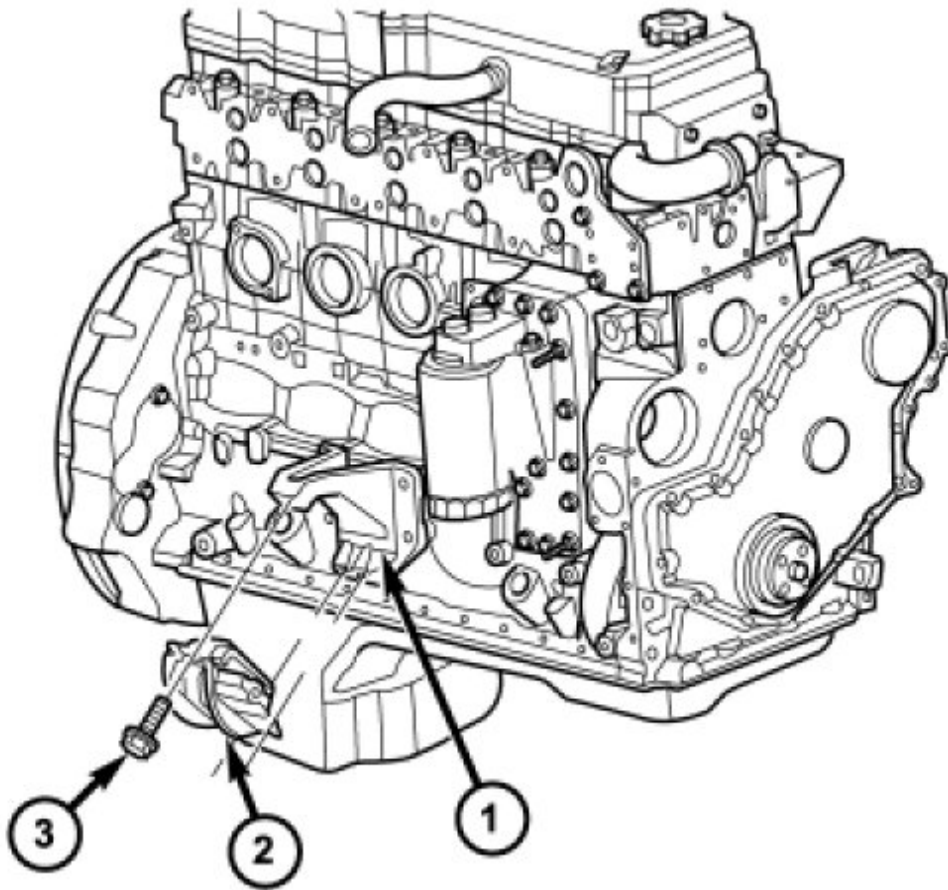
## FRONT ENGINE MOUNT

### INSTALLATION

**CAUTION:** If replacing a engine mount / bracket, be certain to inspect all other engine mounts / brackets in the system. Failure to follow this caution may result in damage to the vehicle.



1. With engine raised SLIGHTLY, position the LH insulator (2) to the mount. Install the bolts and torque to specification.



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2. With engine raised SLIGHTLY, position the RH insulator (2) to the mount. Install the bolts and torque to specification.
3. Lower the engine using tool # 8534, while guiding the mount and thru-bolt into the frame mounted support cushion brackets.
4. Install the thru bolt nut and tighten the nut to 95 Nm (70 ft. lbs.) torque.
5. Remove the engine support fixture tool # 8534.
6. Lower the vehicle.
7. Install the viscous fan/drive assembly.
8. Connect the battery negative cables.