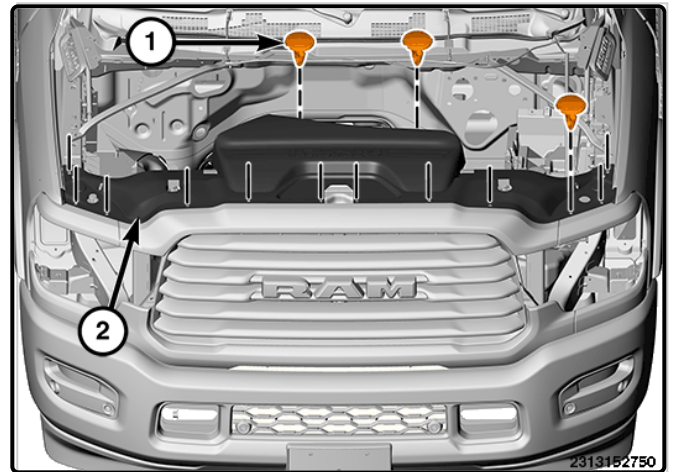


## GRILL - REMOVAL AND INSTALLATION

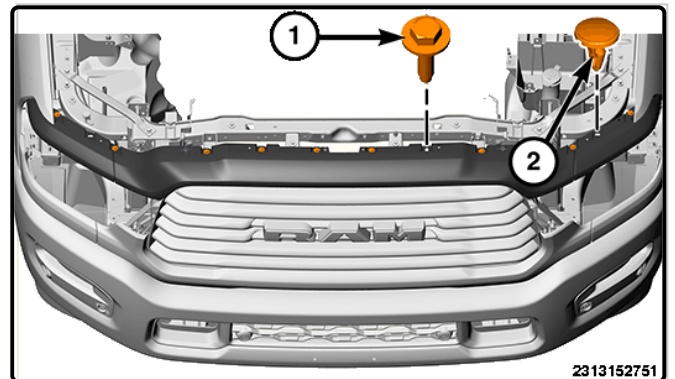
### REMOVAL AND INSTALLATION

#### REMOVAL

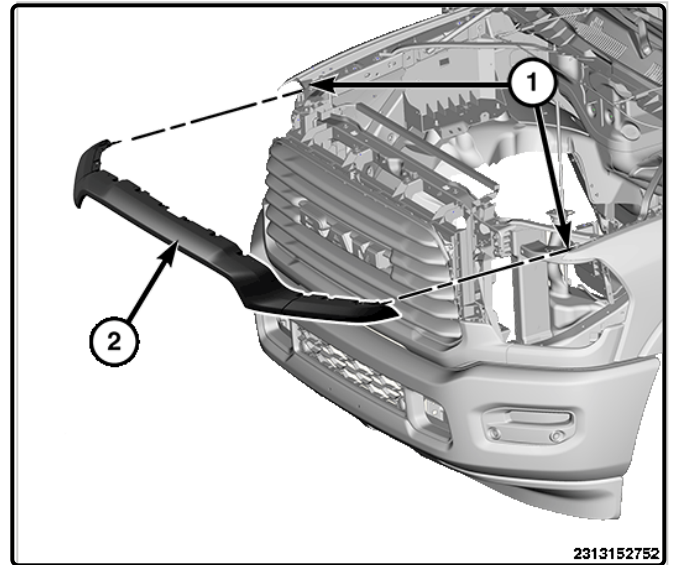
1. Disconnect and isolate the negative battery cable(s) (Refer to 08 - Electrical/Battery System/Standard Procedure) .
2. Remove the 14 push pin fasteners (1) and remove the closeout panel (2).



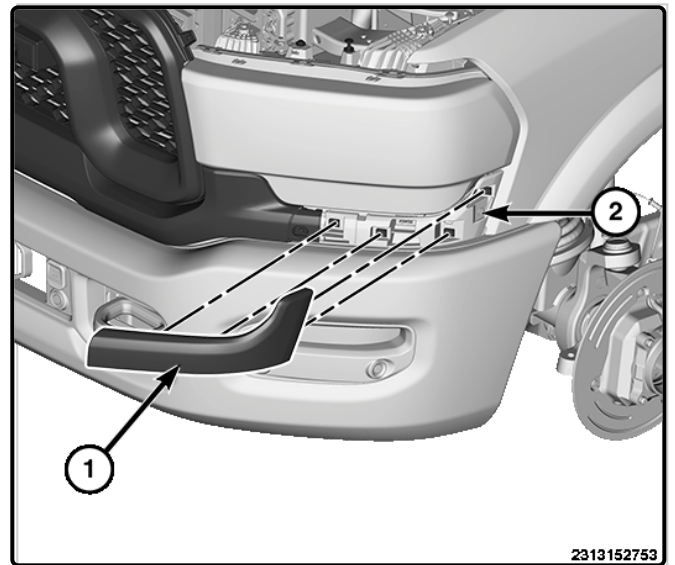
3. Remove the 10 fasteners (1) and two push pin fasteners (2).



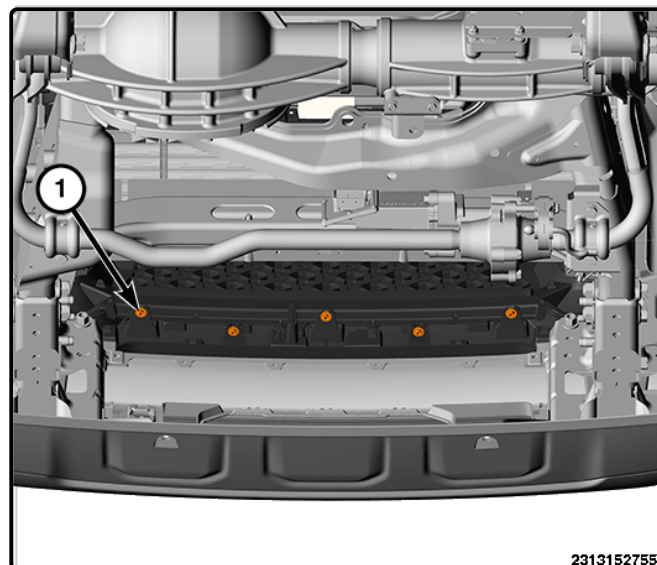
4. Remove the header assembly (1).



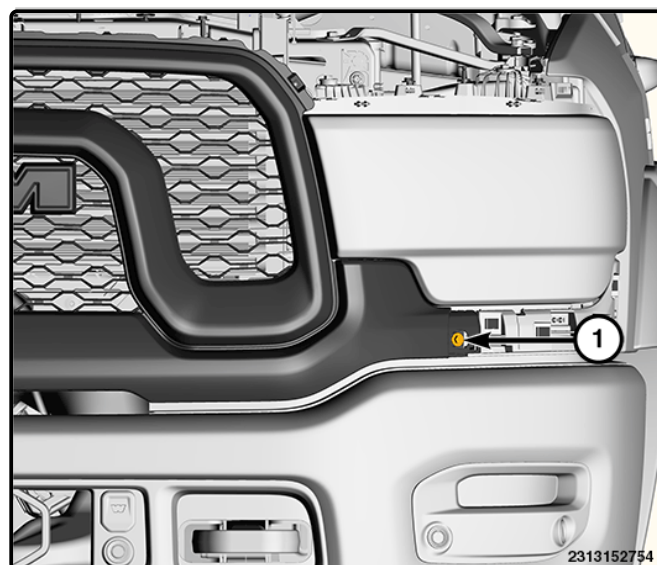
5. Release the four clips and remove the fascia trim panels (1) from the fender and headlight (2) and remove.



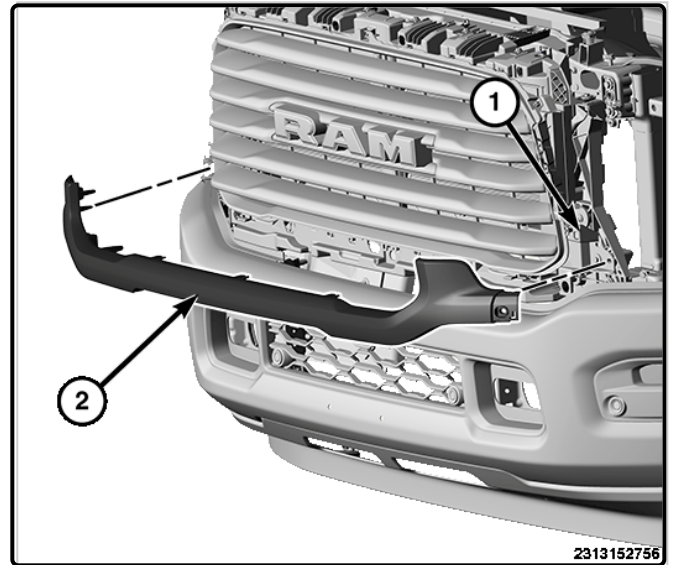
6. Raise and support the vehicle, (Refer to 04 - Vehicle Quick Reference/Hoisting/Standard Procedure) .
7. From behind the bumper, remove the push pin fasteners and position the shield aside to loosen the seven nuts (1).



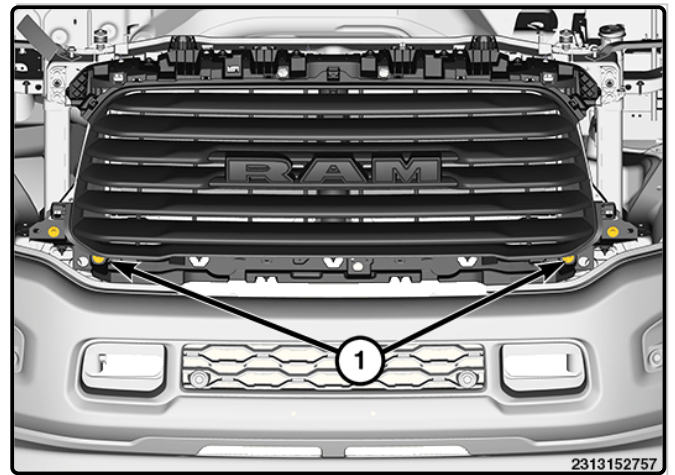
8. Remove the two side fasteners (1).



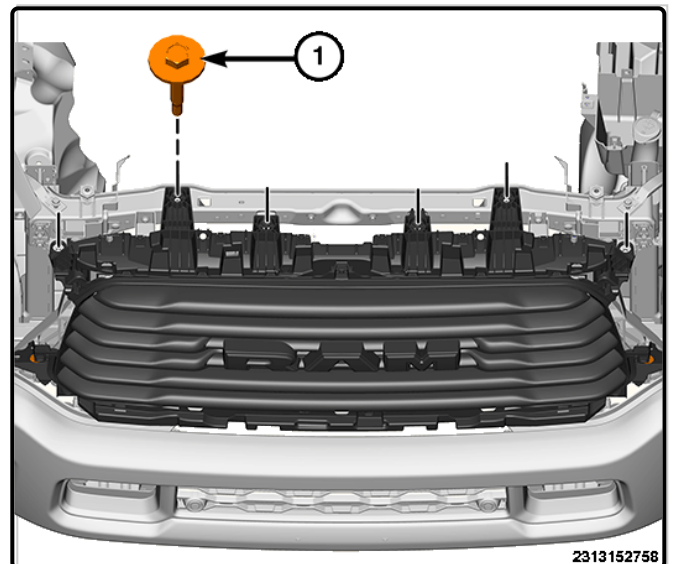
9. Remove the lower grille trim (2) from the grille support (1).



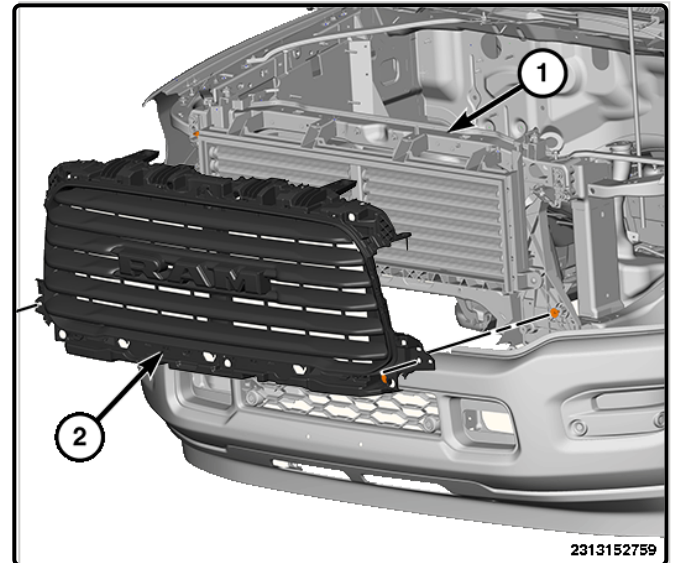
10. Remove the lower grille fasteners (1) from each side of the grille assembly.



11. Remove the six upper fasteners (1).  
12. Disconnect the front camera wire harness, if equipped.

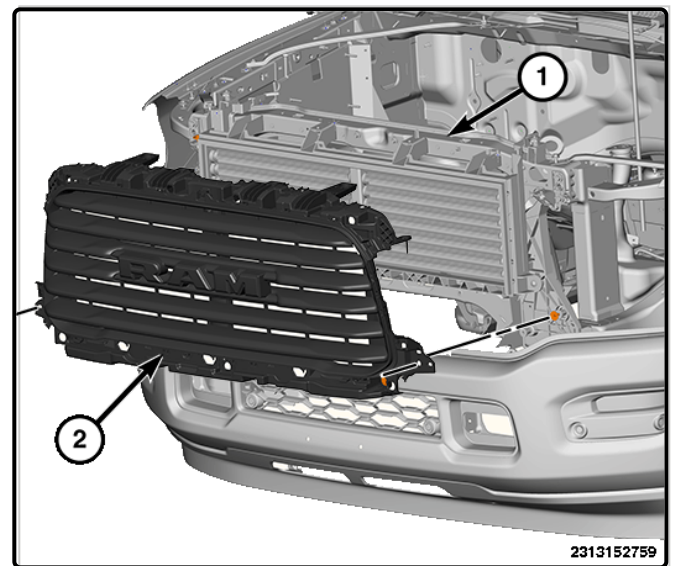


13. Remove the grille assembly (2).



## INSTALLATION

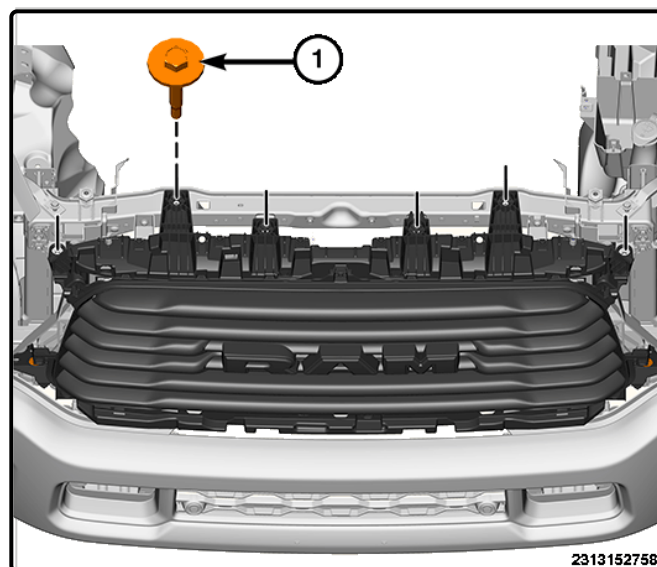
1. Install the grille assembly (2) onto the radiator support crossmember (1) and seat fully.



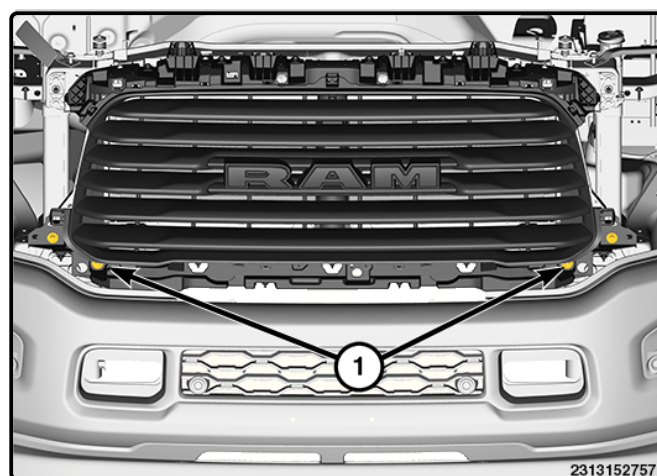
2. Connect the front camera wire harness, if equipped.

3. Install the six upper grille fasteners (1) and tighten to the proper (Torque Specifications) .

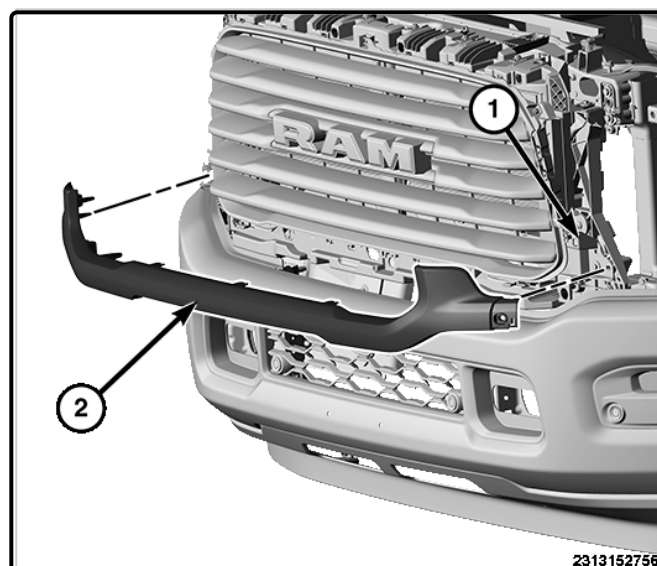




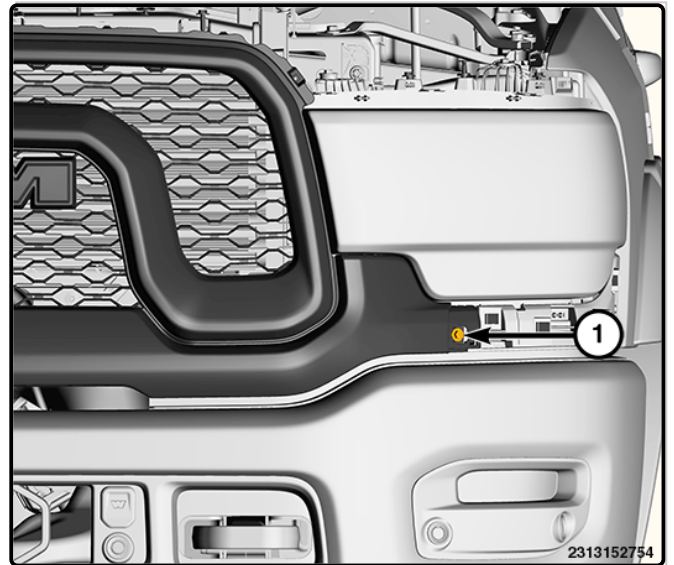
4. Install the lower grille fasteners (1) from each side of the grille assembly.
5. Tighten the fasteners to the proper (Torque Specifications) .



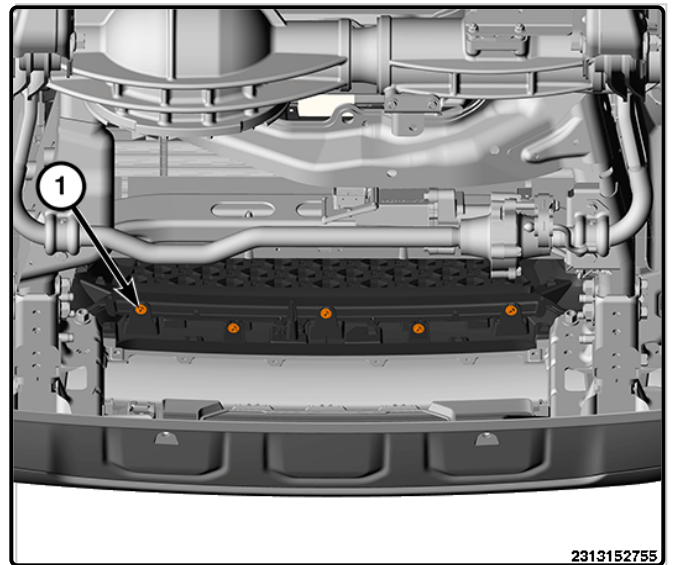
6. Install the lower trim (2) and seat fully.



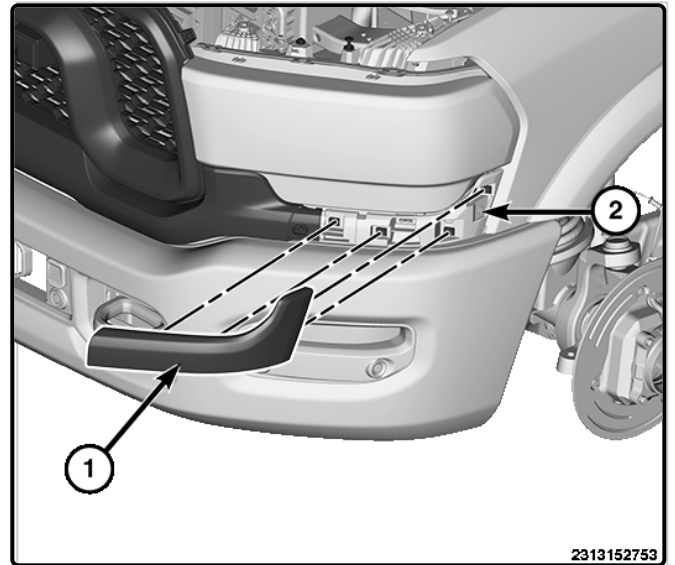
7. Install the two fasteners (1) into each side of the trim.



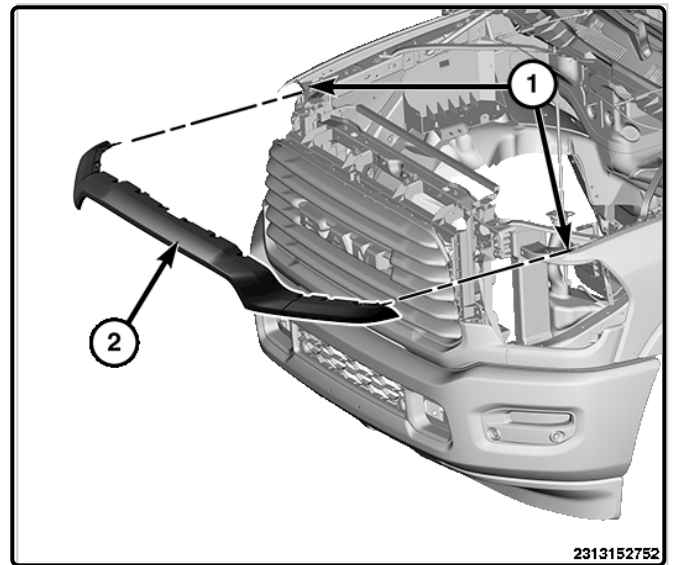
8. From behind the bumper tighten the seven nuts (1).
9. Position the shield back and install the push pin fasteners.



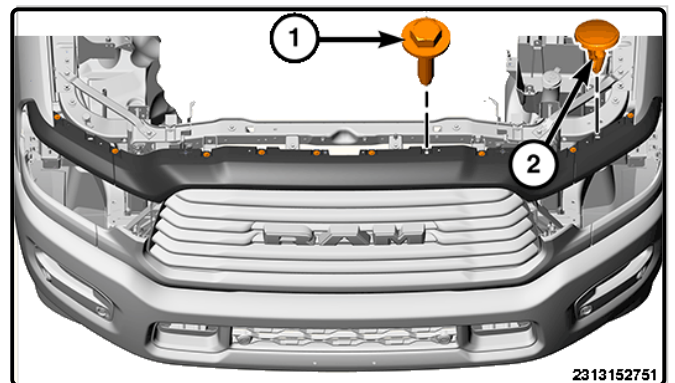
10. Seat the moldings (1) onto the front lamp units, fully.



11. Install the header assembly (2) under the fenders (1) and seat fully.



12. Install the two push pin fasteners (2) and 12 fasteners (1) and tighten securely.



13. Install the closeout panel (2) and install the 14 push pin fasteners (1).

14. Connect the negative battery cable(s) (Refer to 08 - Electrical/Battery System/Standard Procedure) .



