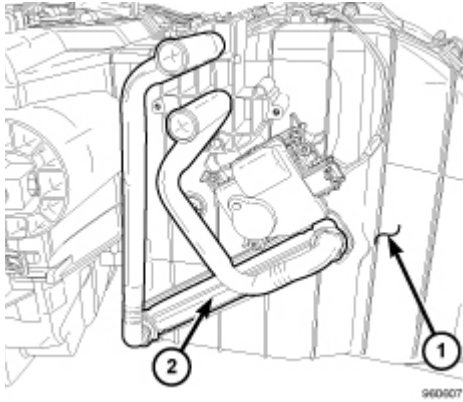


HEATER CORE - INSTALLATION

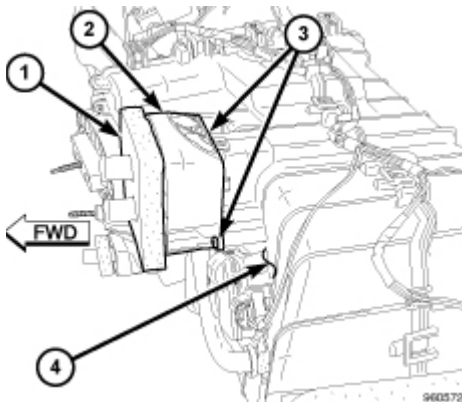
INSTALLATION



NOTE:

If the foam seals on the heater core are deformed or damaged, they must be replaced.

1. Inspect the foam seals on the heater core (2) and replace as required.
2. Carefully install the heater core into the front of the HVAC housing (1).



3. Position the flange (2) onto the front of the HVAC housing (4). Make sure the retaining tab is fully engaged.
4. Install the two screws (3) that secure the flange to the HVAC housing. Tighten the screws to 1.1 Nm (10 in. lbs.).
5. Install the foam seal (1) onto the flange.

NOTE:

If the heater core is being replaced, flush the cooling system See: Cooling System > Procedures .

6. Install the HVAC housing See: Housing Assembly HVAC > Removal and Replacement > HVAC Housing - Installation.