

**NOTE:** Ensure SB 18-032-13 (or later bulletin) is also completed to update Doser Control Unit (DCU).

**DIAGNOSIS:**

Using a Scan Tool with the appropriate Diagnostic Procedures available in TechCONNECT, verify all engine systems are functioning as designed. If DTC's are present, other than the ones listed above, record them on the repair order and repair as necessary before proceeding further with this bulletin.

**\*\*If a customer's VIN is listed in VIP or your RRT VIN list, perform the repair. For all other customers that describe the symptom/condition or if the technician finds the listed DTC, perform the Repair Procedure.\*\***

**PARTS REQUIRED:**

Qty.	Part No.	Description
1	04275086AD	Label, Authorized Modification

**REPAIR PROCEDURE:**

**NOTE:** The wiTECH diagnostic application is the only method for flashing ECU's. Help using the wiTECH diagnostic application for flashing an ECU is available by selecting "Help" then "Help Contents" at the top of the wiTECH diagnostic application window.

**NOTE:** You may erroneously receive an error message at the conclusion of the download stating the that the flash was not successful. If there is an error message after the flash has completed, first confirm that the DTC U1601 is not present and that the P/N has been updated. If so, start the engine to confirm the flash was successful. If DTC U1601 is present, OR the P/N did not update, OR the engine did not start, the flash may have been unsuccessful. Restart the flash update.

1. Flash reprogram the PCM. Help using the wiTECH Diagnostic Application for flashing the control modules is made available through the wiTECH Diagnostic Application. For instructions select the "HELP" tab on upper portion of the wiTECH window, then "HELP CONTENTS". This will open the Welcome to wiTECH Help screen where help topics can be selected. **After PCM reprogramming has completed successfully, the following must be performed:**
2. Power down the PCM (key off) after flash. Automatic Transmission equipped trucks must have key off for 10 minutes. Manual Transmission trucks must have key off for 75 seconds.
3. Perform a Quicklearn procedure on vehicles equipped with a 68RFE Automatic Transmission. Follow the detailed service procedures available in DealerCONNECT/TechCONNECT, Refer To Group 08 - Electrical > 8E - Electronic Control Modules > MODULE, Transmission Control > Standard Procedure > Quicklearn.
4. Clear any DTC's that may have been set in other modules due to reprogramming. The wiTECH application will automatically present all DTCs after the flash and allow the tech to clear them.