

5. Type the necessary information on the "Authorized Modification Label" and attach it near the VECI label.
6. Ensure SB 18-032-13 (or later bulletin) is also completed to update Doser Control Unit (DCU).

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
18-19-04-Q9	Module, Powertrain Control (PCM) - Reprogram, Quicklearn Transmission (68RFE A/T Only) (2 - Semi-Skilled)	8 - Engine Performance	0.5 Hrs.
18-19-04-R9	Module, Powertrain Control (PCM) - Reprogram, (Aisin A/T AND M/T) (2 - Semi-Skilled)	8 - Engine Performance	0.4 Hrs.

NOTE: The expected completion time for the flash download portion of this procedure is approximately 15 minutes. Actual flash download times may be effected by vehicle connection and network capabilities.

FAILURE CODE:

FM	Flash Module
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