

PacBrake Solenoid Valve Service

- 1- Disconnect air lines by pressing locking rings (A) toward valve and pulling line away.
- 2- Remove valve (B) from solenoid as shown.
- 3- Unscrew barrel cylinder (C) from head (D). Be careful not to lose spring (E) and take note of orientation of plunger (F).
- 4- Clean all parts and inspect the rubber seals at each end of the plunger. They are crucial to proper function of the valve. The solenoid valve should be replaced if they are bad or if the seats are damaged.
- 5- Lightly lube the plunger with PacBrake Lube or vasoline and re-assemble. O Rings can be replaced with stock items from a parts house if needed.

Service Photos

